



designer surfaces

**BB** evolve

**BB** encore

# welcome to Bushboard

We have been developing kitchen and bathroom surfaces in the UK since 1935 and the idea that everyone deserves great design whatever their budget underpins our entire approach to surfacing.

When you buy a Bushboard product you are buying into our ethos of exceptional quality, exquisite design and excellent value and of course, first class customer care. We are proud that our surfaces are made in the UK.

We want to ensure you get the very best from your new worksurfaces so our products carry a 10 year guarantee so you can be sure your worksurface will look sensational for years to come.

Front cover: Evolve Urban Concrete 12.5mm ultra-slim breakfast bar and slab-end in roche texture.



10 year product  
guarantee



selection of  
lengths and  
thicknesses

(see pages 26 & 49)

# welcome to luxury

## **BB evolve** Compact laminate

A new innovative worksurface. Compact laminate in an ultra-slim 12.5mm thickness and solid coloured core. Evolve provides a striking, cutting-edge design statement.



ultra-slim  
12.5mm  
thickness



super-fast  
installation



totally  
waterproof



undermount  
sinks



drainer  
grooves

## **BB encore** Solid surface

Sleek and seamless, Encore is cool to the touch and beautifully enticing to the eye. It's the material that brings together designer looks, unrivalled aesthetics and everyday practicality.



seamless



'best in  
class'  
impact  
resistance



'best in  
class'  
heat  
resistance



renewable  
& repairable



ultra  
hygienic

# inspirational innovation

Innovative and brand new, our solid laminate worksurfaces offer a 12.5mm ultra-slim design which can be shaped on-site thanks to its solid coloured core and ease of cut.

With a double-sided decorative surface incorporating fabulous designs and textures that you have come to expect from Bushboard, Evolve is even more hard wearing than a traditional laminate kitchen surface as well as being 100% waterproof.

Pictured right: Evolve Marmo Bianco 12.5mm ultra-slim breakfast bar and slab-end in ultramatt texture.

BB evolve



# core values

The new Evolve range comprises 15 bold designs which have been matched with one of five principal, solid core colours. White, cream, light grey, dark grey and extra black.

A matched core colour means perfectly contrasting drainer grooves and machine-cut edges for undermount sinks.

Evolve surfaces have a sharp square edge profile which has been designed to give an authentic, slab like appearance.

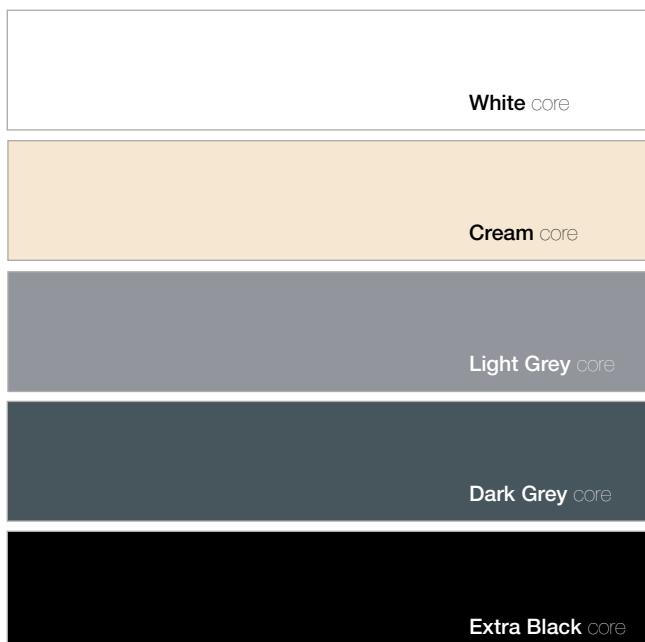
Clean-cut and smart.

12.5mm

Square edge  
worksurfaces in  
15 colourways

Pictured detail: Evolve Black Pebblestone 12.5mm ultra-slim worksurface in granit texture. Image shows core-coloured drainer grooves.

Pictured right: Evolve Travertine 12.5mm ultra-slim worksurface in ultramatt texture.



BB evolve





BB evolve



Evolve Black Oak 12.5mm ultra-slim worksurface in ultramatt texture.

# modern classics

Using the latest innovation in surface technology and design, Bushboard can now offer an ultra-contemporary ultra-slim worksurface that is incredibly versatile.

Industrial styling is on-trend, combining the look of raw materials with warmer wood decors and colourful or metallic splashbacks and accessories, creating truly charismatic interiors.

Our aesthetically dynamic collection of six 'city stones' will make a real statement in your kitchen space.

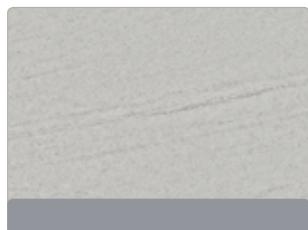
**Pictured right:** Evolve Empire Slate 12.5mm ultra-slim breakfast bar in ultramatt texture.



**Portland** ultramatt

**Empire Slate** ultramatt

**Caldeira** ultramatt



**Urban Concrete** roche

**Urban Stone** ultramatt

**Natural Greystone** ultramatt

BB evolve





BB evolve



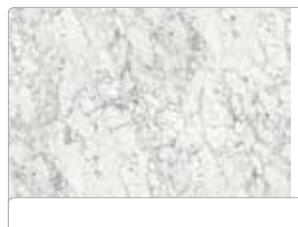
Evolve Urban Stone 12.5mm ultra-slim worksurface and upstand in ultramatt texture.

# impeccable style

With our luxury ranges you are assured stand-out style. The finest materials and manufacturing techniques guarantee products of superior quality, with edges expertly finished to the highest standards.

For up-scale designer looks, go for a slab-end. The continuation of the material on the end of a furniture run or island unit will give your kitchen a distinctive contemporary feel.

Pictured right: Evolve Marmo Calacatta 12.5mm ultra-slim worksurface and hob panel in ultramatt texture.



**Marmo Bianco** ultramatt



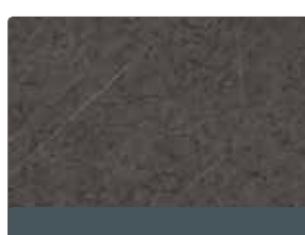
**Marmo Calacatta** ultramatt



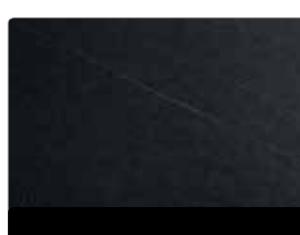
**Travertine** ultramatt



**Black Oak** ultramatt



**Lightning Greystone** ultramatt



**Lightning Obsidian** granit



**Black Pebblestone** granit

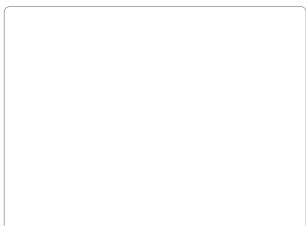


# smart surfaces

The Evolve range has been enhanced with the addition of two new 'touch' texture designs. These contemporary, smooth to the touch, matt surfaces feature anti-fingerprint technology which means your kitchen stays spotless for longer.

Pictured detail: Evolve Luna breakfast bar in touch texture, image shows undermount sink with exposed white core.

Pictured right: Evolve Shadow worksurface and upstand in touch texture. Image shows undermount sink with exposed dark grey core and corner joint.



Luna touch



Shadow touch



BB evolve







Evolve Portland 12.5mm ultra-slim worksurface and splashback in ultramatt texture.  
Image shows undermount sink with exposed light grey core.

# the kitchen sink

With Evolve you have the freedom to choose the sink that suits your look and your lifestyle. We have partnered with leading sink brands to give you an unrivalled selection of styles and materials.

## **Stainless steel and granite undermount sinks**

Recognising the wide appeal of stainless steel and granite, we offer an extensive choice of jigs for all the leading brand names:

	single bowl	one and a half bowl
<b>Astracast</b>	Onyx 4034	Edge D1
<b>Astracast</b>		Opal S3
<b>Blanco</b>		Supreme 533U
<b>Caron Phoenix</b>	Deca 100	Deca 150
<b>Caron Phoenix</b>		LV100U
<b>Caron Phoenix</b> (granite)	Fiji 100	Fiji 150
<b>Franke</b>	ARX110 35	ARX160
<b>Pyramis</b>		100091430
<b>Rangemaster</b>		UB3515 LH/RH
<b>Reginox</b>		RF302S
<b>Tuscan</b>	Premium medium sink	Premium 1.5 bowl sink
<b>Tuscan</b>	Square medium sink	Square 1.5 bowl sink

To install a stainless steel or granite undermount sink you will need:

- Reusable sink jig for your chosen model
- Reusable drainer jig
- Evolve sink clip set from the Installation kit
- BB Complete 290ml cartridge (see page 53 for colours)

## **BB Complete adhesive**

BB Complete must only be used for the following:

- Undermounting stainless steel and granite sinks
- Installing Belfast & butler sinks
- Adhering splashbacks and upstands
- Sealing all joints

## **Belfast and butler sinks**

Belfast and butler sinks can be used with Evolve surfaces.

**Pictured detail: Evolve Luna breakfast bar in touch texture, image shows undermount sink with exposed white core.**





Evolve Marmo Calacatta 12.5mm ultra-slim worksurface and upstand in ultramatt texture. Image shows Belfast sink and drainer grooves with exposed white core.

# a flexible approach

Evolve excels with its choice of ready-made components in worksurfaces, breakfast bars, hob panels, upstands and splashbacks, giving you real design freedom for today's lifestyles. Whether a practical sink space or an informal dining area, there is a solution with Evolve.

The choice of sizes ensures design flexibility, as well as the benefit of a cost effective solution.

Pictured right: Evolve Lightning Obsidian 12.5mm ultra-slim breakfast bar in granit texture.

**Worksurface**

3000 x 650 x 12.5mm

**Breakfast bar**

3000 x 950 x 12.5mm

**Corner/Hob panel**

1000 x 1000 x 12.5mm

**Splashback**

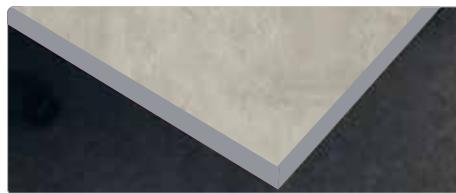
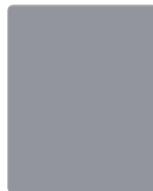
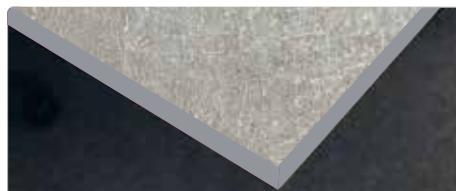
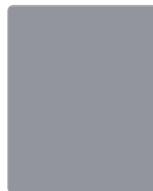
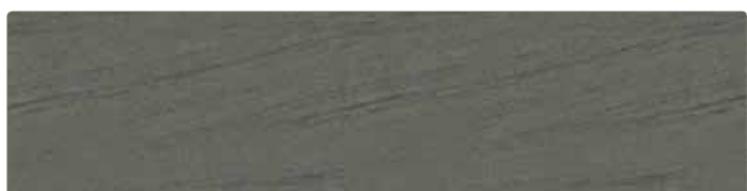
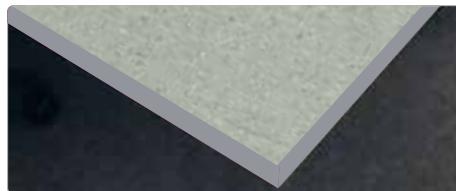
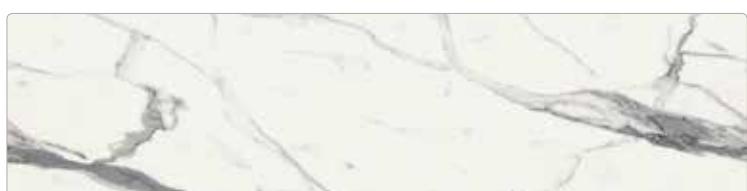
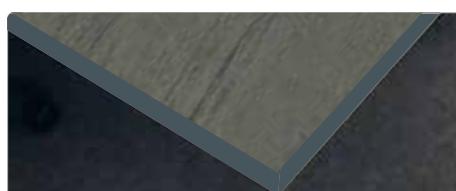
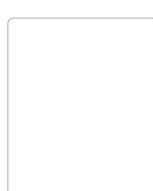
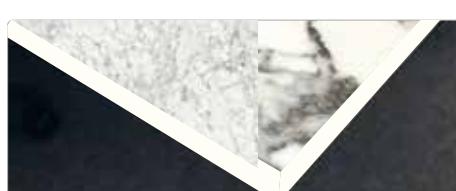
3000 x 600 x 8mm  
Laminate faced mdf  
or use a worksurface if a full  
Evolve version is preferred.

**Upstand**

3000 x 100 x 12.5mm

BB evolve



**Portland** ultramatt**Light grey** core**Empire Slate** ultramatt**Light grey** core**Urban Concrete** roche**Light grey** core**Natural Greystone** ultramatt**Dark grey** core**Marmo Calacatta** ultramatt**White** core**Marmo Bianco** ultramatt**White** core**Urban Stone** ultramatt**Cream** core



Travertine ultramatt



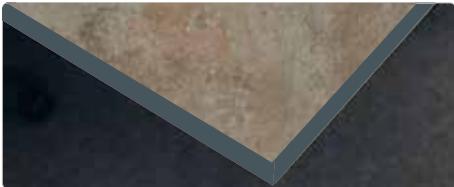
Cream core



Caldeira ultramatt



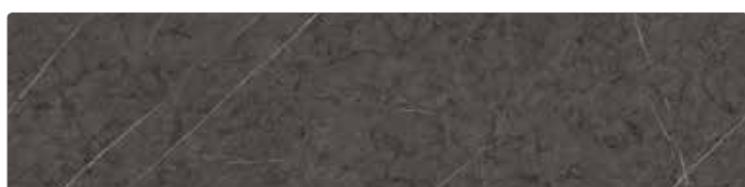
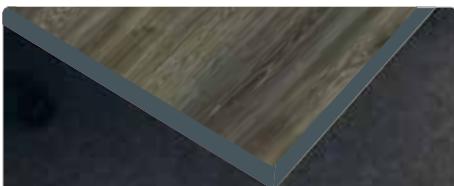
Dark grey core



Black Oak ultramatt



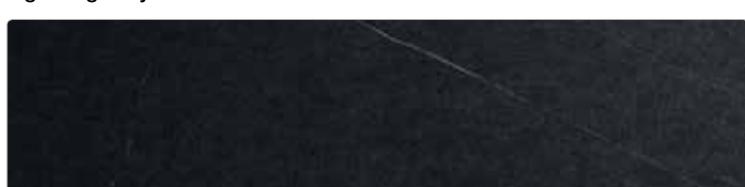
Dark grey core



Lightning Greystone ultramatt



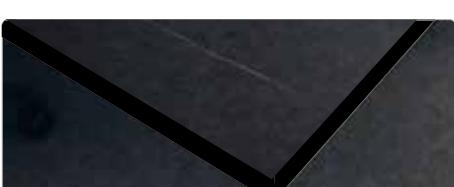
Dark grey core



Lightning Obsidian granit



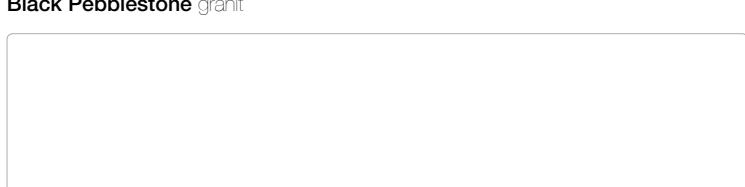
Extra black core



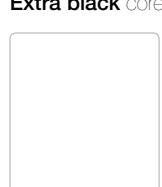
Black Pebblestone granit



Extra black core



Luna touch



White core



Shadow touch



Dark grey core



12.5mm thickness	dual-faced decor	texture	core colour	adhesive colour	<b>BB complete</b> Use for undermount stainless steel and granite sinks, Belfast & Butler sinks, splashbacks and upstands	3000x650 x 12.5mm worksurface	3000x950 x 12.5mm breakfast bar	1000x1000 x 12.5mm corner/hob panel	3000x100 x 12.5mm upstand	3000x600 x 8mm mdf splashback	3000x600 x 4mm acrylic splashback
ultra-slim	<b>Marmo Bianco</b>	ultramatt	white	silver grey	•	•	•	•	•	•	
ultra-slim	<b>Marmo Calacatta</b>	ultramatt	white	silver grey	•	•	•	•	•	•	
ultra-slim	<b>Empire Slate</b>	ultramatt	light grey	pewter grey	•	•	•	•	•	•	
ultra-slim	<b>Urban Stone</b>	ultramatt	cream	pewter grey	•	•	•	•	•	•	
ultra-slim	<b>Caldeira</b>	ultramatt	dark grey	mushroom	•	•	•	•	•	•	
ultra-slim	<b>Travertine</b>	ultramatt	cream	vanilla	•	•	•	•	•	•	
ultra-slim	<b>Portland</b>	ultramatt	light grey	silver grey	•	•	•	•	•	•	
ultra-slim	<b>Lightning Greystone</b>	ultramatt	dark grey	basalt grey	•	•	•	•	•	•	
ultra-slim	<b>Natural Greystone</b>	ultramatt	dark grey	pewter grey	•	•	•	•	•	•	
ultra-slim	<b>Black Oak</b>	ultramatt	dark grey	mushroom	•	•	•	•	•	•	
ultra-slim	<b>Lightning Obsidian</b>	granit	extra black	jet black	•	•	•	•	•	•	
ultra-slim	<b>Black Pebblestone</b>	granit	extra black	jet black	•	•	•	•	•	•	
ultra-slim	<b>Urban Concrete</b>	roche	light grey	pewter grey	•	•	•	•	•	•	
ultra-slim	<b>Shadow</b>	touch	dark grey	slate grey	•	•	•	•	•		
ultra-slim	<b>Luna</b>	touch	white	ice white	•	•	•	•			

#### Acrylic splashbacks

acrylic	<b>Pearl Shimmer</b>	gloss								•	
acrylic	<b>Duck Egg</b>	gloss								•	
acrylic	<b>Latte</b>	gloss								•	
acrylic	<b>Stone</b>	gloss								•	
acrylic	<b>Hazel</b>	gloss								•	
acrylic	<b>Snow</b>	gloss								•	
acrylic	<b>Noir Shimmer</b>	gloss								•	
acrylic	<b>Jet Black</b>	gloss								•	

Listed below are the additional items and tools that are available from your supplier to ensure a professional installation.

#### Finishing kit

Use one for every installation. Includes finishing materials for edges and sink installation clips - pack of 12 to install one undermount sink . Does not include adhesives.

#### BB Complete

Use to joint, bond and seal worksurfaces, upstands and splashbacks and install certain types of sinks.

#### Jigs

Sink jigs - See page 20 for details.

Drainer groove jig - Use to cut horizontal 3mm deep grooves for draining areas. (See pages 19 & 21)

Radius jigs - Use to cut radius ends 230mm, 300mm, 400mm and 450mm.

#### Installer training

Bushboard offers free training courses for professional installers in all aspects of Evolve installation ensuring the installer can produce a first-class finish.

Installation instructions are also supplied in every Evolve surface and must be read prior to commencing any installation. Copies are available on the website.

# rest assured

At Bushboard we're passionate about everything we do and we're always here to help.

We invest heavily in high quality manufacturing and work with the best materials and suppliers. Our values of partnership, loyalty and an ethical approach mean we do what's right; that's why we've been around since the 1930s.

Even after Bushboard products arrive in your home we strive to assure a quality installation. Our BB Complete adhesive and sealant range is designed to make the installer's life easier and assure a quality long-lasting installation for you.

## Quality

Manufacturing with the finest materials is what gives Bushboard worksurfaces their signature quality. While beautiful and stylish to look at, they are also constructed to cope with the wear and tear of everyday living. Your Bushboard worksurface is designed to withstand knocks, abrasions, chemicals, cigarette burns, steam, stains from juice, tea, wine or coffee. It is also highly resistant to heat, although we recommend the use of a protective pad as saucepan bottoms can become extremely hot. And it is really important that spills are mopped up immediately to reduce unnecessary damage.

Evolve surfaces offer excellent machining capability for sink cut-outs and mitre joints.

## Care & Maintenance

Bushboard worksurfaces are so easy to maintain. On a day-to-day basis all you need to do is wipe them down with a moist cloth and your favourite mild detergent. For more stubborn marks such as fruit juice and coffee, leave the detergent to soak on the surface for a little while before rinsing thoroughly. Obviously, your worksurface can become damaged if mistreated, so we recommend some sensible measures like placing hot pans or casserole dishes on protective mats and mopping up spills quickly. As with any laminate worksurface, you should avoid chopping, cutting or placing hot items directly on to the surface.



## 10 year Guarantee

Your Evolve worksurface has a 10 year guarantee. Bushboard will make good by repair and/or replacement (at its discretion) any Evolve product of its manufacture which can be shown to have failed by reason of defects in its manufacture, subject to fair wear and tear, provided the product has been installed and used in accordance with the manufacturer's instructions and that the products are used for their intended purpose and application.

Proof of date and place of purchase required. This guarantee is in addition to your statutory rights as a consumer and does not affect your rights in any way.

## Choosing an Installer

Any experienced kitchen fitter will easily take to Evolve designer surfaces. No specialist cutting tools are required.

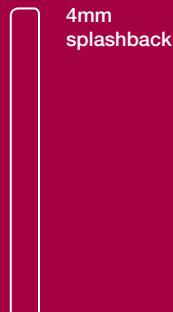
# welcome to acrylic

Adding a splashback to your scheme is an excellent way to achieve a fast refurbishment.

As well as a multitude of laminate splashbacks, Bushboard are now offering acrylic splashbacks in a choice of eight stylish colours to help you achieve a sleek and professional looking finish.

Pictured detail: Jet Black acrylic splashback teamed with Evolve Black Oak 12.5mm ultra-slim worksurface and upstand in ultramatt texture.

Pictured right: Duck Egg acrylic splashback teamed with Evolve Lightning Obsidian 12.5mm ultra-slim worksurface and upstand in granit texture. Image shows core-coloured drainer grooves.

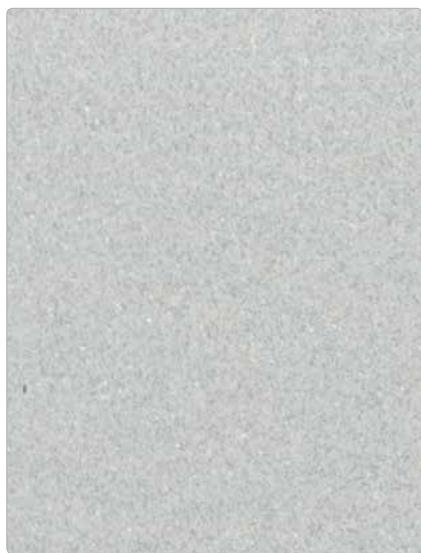


**BB splashbacks**



BB splashbacks

smart and sleek



Pearl Shimmer



Latte



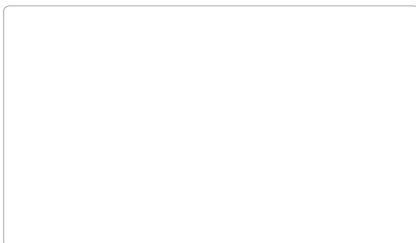
Noir Shimmer



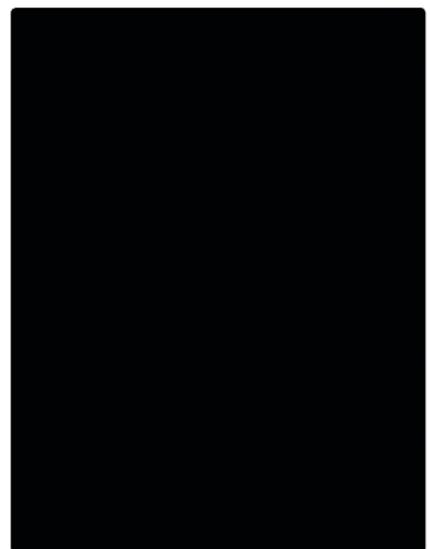
Duck Egg



Hazel



Snow



Jet Black

## BB splashbacks



Hazel acrylic splashback teamed with Evolve Urban Stone 12.5mm ultra-slim worksurface in ultramatt texture.

# welcome to encore

Make an elegant statement with our original, luxurious Encore surfaces.

Mountain Haze, Ice and Mocha Stone are distinctive designs with large scale natural figuring that mirror the strata of granite and marble. They are inspired by nature, whilst incorporating the functional qualities of solid surface. And they will work with any kitchen style from classic to contemporary.

All three are available in slimline 27mm thickness and at a large size of 1200 x 2400mm so you can have that impressive island unit you've always wanted.

Pictured right: Encore Mountain Haze island and slab-end. Shown with an Encore one and a half bowl white acrylic moulded sink and drainer grooves.

BB encore



**BB encore**



BB encore



Encore Pebble Glass slimline breakfast bar

# so flexible

Solid surfacing offers you the design flexibility to create the kitchen you want.

From island units with slab-ends to integral sinks and drainer grooves, the material flows seamlessly around joints, shapes, edges and corners.

This uninterrupted flow of material is visually enhanced with the creation of inconspicuous seams in all but the new marbled designs, where the directional pattern accentuates a more natural feel.

Whatever your design choice, there's nothing but a smooth and stylish worksurface for you to enjoy.

Pictured detail: Encore Mountain Haze slimline worksurface showing the directional nature of a marbled corner joint.

Pictured right: Encore Ice slimline worksurface with breakfront and upstand. Shown with a Carron Phoenix Deca one and a half bowl undermount sink.



BB encore



# sinks with style

For the ultimate in streamlined looks, go for an integral sink with precision-machined drainer grooves. The seamless flow between the moulded bowl and the worksurface shows off the true aesthetics of solid surfacing at its very best. Not forgetting that it's a superbly practical material that's both durable and easy to clean.

Smooth to the touch and totally integrated, the 100% solid surface material is durable, hygienic and non-porous. The sinks are reinforced and suitable for use with waste disposal units. Elegantly designed, the choice of single and one and a half bowl sinks are stylish whilst being practical enough to cope with a hard working kitchen.

Pouring boiling liquids directly into an Encore sink without running cold water at the same time may damage the material. If you have an instant boiling water tap, a container should always be used to collect the water to prevent damage to the surface in and around the sink.

**Pictured right:** Encore Glacier breakfast bar. Shown with an Encore one and a half bowl white acrylic moulded sink and drainer grooves.

BB encore



# perfect sink space

With Encore you have the freedom to choose the sink that suits your look and your lifestyle. We have partnered with leading sink brands to give you an unrivalled selection of styles and materials.

## Encore seamless sinks

Encore pure white moulded acrylic sinks offer a seamless flow with the worksurface. Smooth to the touch and totally integrated, the material is durable, hygienic and non-porous. They are reinforced and suitable for use with waste disposal units. Available in single bowl and one and a half bowl options.

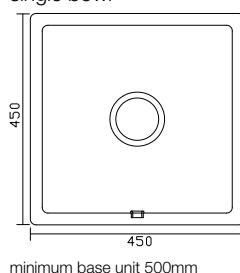
To install a moulded acrylic sink you will need:

- Reusable acrylic sink jig set. This contains jigs for both sink models and a sink profiling cutter. The cutter will profile up to 6 sink installations.
- Reusable drainer jig
- Encore colour-matched sink adhesive in the worksurface colour
- Encore sink clip set

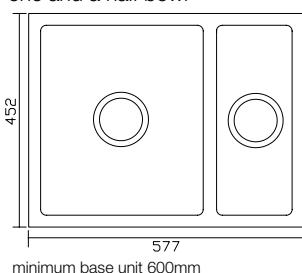


## White acrylic undermount sinks

single bowl



one and a half bowl



## **Stainless steel and granite undermount sinks**

Recognising the wide appeal of stainless steel and granite, we offer an extensive choice of jigs for all the leading brand names:

	single bowl	one and a half bowl
<b>Astracast</b>	Onyx 4034	Edge D1
<b>Astracast</b>		Opal S3
<b>Blanco</b>		Supreme 533U
<b>Carron Phoenix</b>	Deca 100	Deca 150
<b>Carron Phoenix</b>		LV100U
<b>Carron Phoenix</b> (granite)	Fiji 100	Fiji 150
<b>Franke</b>	ARX110 35	ARX160
<b>Pyramis</b>		100091430
<b>Rangemaster</b>		UB3515 LH/RH
<b>Reginox</b>		RF302S
<b>Tuscan</b>	Premium medium sink	Premium 1.5 bowl sink
<b>Tuscan</b>	Square medium sink	Square 1.5 bowl sink

To install a stainless steel or granite undermount sink you will need:

- Reusable sink jig for your chosen model
- Reusable drainer jig
- Encore sink clip set
- BB Complete 290ml cartridge (see page 53 for colours)

## **BB Complete adhesive**

BB Complete must only be used for the following:

- Undermounting stainless steel and granite sinks
- Bonding and seaming upstands and splashbacks
- Installation of overlapping type slab ends

It must not be used to joint Encore worksurfaces, apply edge strips, bond Encore acrylic sinks nor for mitred slab-ends. For these applications use only Encore colour-matched adhesive.

## **Belfast, butler and ceramic undermount sinks**

Do not install Encore with Belfast, butler or ceramic undermount sinks. You may however install standard inset ceramic sinks.

**BB encore**



Encore Ivory Glass slimline breakfast bar. Shown with a Franke VBK651 inset ceramic sink and Eiger tap.

# finishing touches

A matching upstand, splashback or hob panel offers both an attractive and practical finishing detail, allowing you to really appreciate the sleek beauty of this ever-so-versatile material.

Pictured right: Encore Ice worksurface with upstand.

**BB encore**



**BB** encore



**BB encore**



# flexible solutions

Encore excels with its extensive choice of ready-made components in worksurfaces, breakfast bars, islands, upstands and splashbacks, giving you real design freedom for today's lifestyles. Whether a practical sink space or an informal dining area, there is a solution with Encore.

The most popular 44mm worksurface designs also come in a choice of 3m and 4.1m lengths. This allows your installer to plan and use only the material needed for the job, ensuring you get best value for money.

Our breakfast bars come finished with both a square and a gently curved end as standard.

Pictured detail: Encore Crystal Glass worksurface and upstand.



Our Encore range offers a wide range of products for worksurfaces, breakfast bars, islands, splashbacks and upstands so you can create your perfect kitchen.

The choice of sizes ensures you design flexibility, as well as the benefit of a cost effective solution.

#### Profiles

##### Worksurfaces

27mm  
slimline

44mm

##### Splashback

5mm

Upstand  
12mm

##### Island/Breakfast Bars

2400 x 900mm breakfast bar

Available in 44mm and slimline 27mm in all decors, all edges finished. 2294mm to the start of the bowed end.

2400 x 1200mm island

Available in slimline 27mm in three decors: Ice - Mountain Haze - Mocha Stone. All edges finished.

##### Worksurfaces

2000 x 650mm (slab end)

Available in 44mm and slimline 27mm in all decors, one long edge finished. Complementary plain laminate on reverse.

3000 x 650mm

Available in 44mm in four decors: Black Sparkle - Glacier - Calico - Pearl Grey. One long edge and two short edges finished.

4100 x 650mm

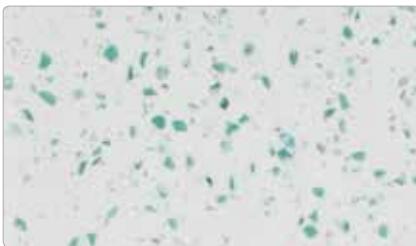
Available in 44mm and slimline 27mm in all decors, one long edge and two short edges finished.

**BB encore**

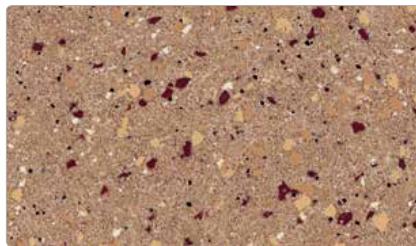
# the collection



Ice



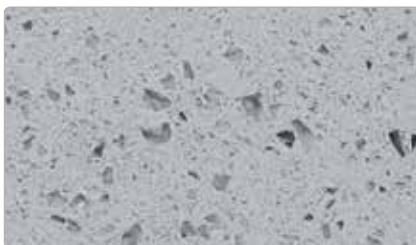
Crystal Glass



Cinnamon



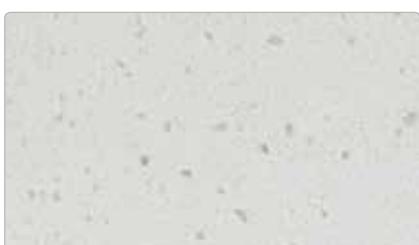
Glacier



Pebble Glass



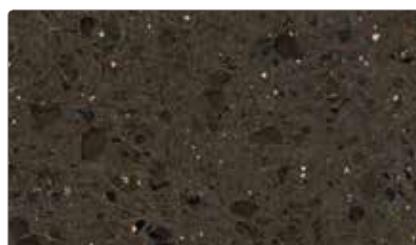
Chocolate Sparkle



Crystal White



Pearl Grey



Espresso Glass



Ivory Glass



Caramel Glass



Storm



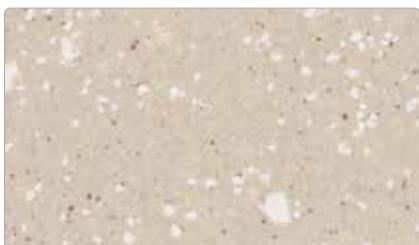
Mountain Haze



Mocha Stone



Crystal Black



Calico



Lava



Black Sparkle

# BB encore

		BB complete		Use for undermount stainless steel and granite sinks, splashbacks and upstands		3000 x 650 x 44mm worksurface		2000 x 650 x 44/27mm worksurface/slab end		4100 x 650 x 44/27mm worksurface		2400 x 900 x 44/27mm breakfast bar		2400 x 1200 x 27mm island		3600 x 100 x 12mm upstand		1200 x 1200 x 5mm hob splashback		4100 x 600 x 5mm midway splashback		colour-matched adhesive		50ml - use for joints, edge strips and Encore sinks		1350 x 5mm edge strip for 44mm		2400 x 5mm edge strip for 44mm		1350 x 17mm radius edge strip for 44mm		1350 x 1.7mm radius edge strip for 27mm	
slimline	<b>Mountain Haze</b>	ash grey	27mm	27mm	27mm	27mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
slimline	<b>Ice</b>	ice white	27mm	27mm	27mm	27mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
slimline	<b>Mocha Stone</b>	mushroom	27mm	27mm	27mm	27mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
slimline	<b>Espresso Glass</b>	chocolate	27mm	27mm	27mm	27mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
slimline	<b>Caramel Glass</b>	fudge	27mm	27mm	27mm	27mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
slimline	<b>Ivory Glass</b>	ivory	27mm	27mm	27mm	27mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
slimline	<b>Pebble Glass</b>	pewter grey	27mm	27mm	27mm	27mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
slimline	<b>Black Sparkle</b>	jet black	27mm	27mm	27mm	27mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
	<b>Black Sparkle</b>	jet black	44mm	44mm	44mm	44mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
	<b>Calico</b>	ivory	44mm	44mm	44mm	44mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
	<b>Glacier</b>	ice white	44mm	44mm	44mm	44mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
	<b>Pearl Grey</b>	ash grey	44mm	44mm	44mm	44mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
	<b>Chocolate Sparkle</b>	chocolate	44mm	44mm	44mm	44mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
	<b>Cinnamon</b>	mushroom	44mm	44mm	44mm	44mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
	<b>Crystal White</b>	ice white	44mm	44mm	44mm	44mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
	<b>Crystal Black</b>	jet black	44mm	44mm	44mm	44mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
	<b>Crystal Glass</b>	ice white	44mm	44mm	44mm	44mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
	<b>Lava</b>	pewter grey	44mm	44mm	44mm	44mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
	<b>Storm</b>	basalt grey	44mm	44mm	44mm	44mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					



Encore Espresso Glass breakfast bar.  
Shown with a Franke ARX160 undermount sink and drainer grooves.

# installation made easy

## **Easy installation**

By applying our knowledge and expertise in worksurface manufacturing Encore really does re-interpret solid surfacing for today's kitchens. We have developed a product requiring the same jointing techniques as conventional laminate worksurfaces. The surface is pre-sanded to a 320 grit finish, which will be further sanded and finished on site by your installer to give a lovely semi-matt appearance. Corner joints are the real strength of Encore. The finished joint is seamless and very, very hygienic – you'll even forget it's there.

## **Installation kits & adhesives**

### **Installation kit**

For every installation the installer must use an Encore Installation kit, which includes all cleaning, sanding and finishing materials, together with our Encore colour-matched adhesives. Adhesives are not included but are available in individual cartridges which can be purchased separately.

### **Encore colour-matched adhesive**

Encore colour-matched adhesive is used for seamless joints, edge strips and for Encore acrylic sinks. The adhesive is supplied in 50ml cartridges and requires a reusable mixer gun which is available from your supplier. We recommend the following usage guidelines:

One 50ml cartridge per 2 joints

One 50ml cartridge per 2 x 650mm edge strips

One 50ml cartridge per radius end

One 50ml cartridge per slab end where a mitred, seamless joint is required

One 50ml cartridge per single bowl Encore acrylic sink. (Use the colour-match for the worksurface)

One and a half 50ml cartridges per one and a half bowl Encore acrylic undermount sink. (Use the colour-match for the worksurface)

## **BB Complete adhesive**

BB Complete adhesive must only be used for the following:

- Undermounting stainless steel and granite sinks
- Bonding and seaming upstands and splashbacks
- Installation of overlapping type slab ends

It must not be used to joint Encore worksurfaces, apply edge strips, bond Encore acrylic sinks nor for mitred slab-ends. For these applications use only Encore colour-matched adhesive.

### **Installers also need**

#### **Reusable radius jig**

Use to cut radius ends 230mm, 300mm, 400mm and 450mm.

#### **Reusable sink jigs**

See page 40 for details.

#### **Reusable drainer jig**

Use to cut horizontal 2mm deep grooves for draining areas.  
(See pages 33 & 39)

#### **Sink installation clips**

Pack of 12 to install one undermount sink.

#### **Jigs for radius curved ends**

These are required to create curved worktops with our 1350mm thin edging strip for curved corners or island units. We supply a radius jig which is suitable for 230mm, 300mm, 400mm and 450mm radii. 230mm is the smallest curve achievable using an Encore radius edging strip.

A reusable sink jig set suitable for both Encore sink models including a blending cutter.

Replacement cutters are also available.

# made to last

## Quality

Manufacturing with the finest materials is what gives Bushboard worksurfaces their signature quality. Whilst beautiful and stylish to look at, they are also constructed to cope with the wear and tear of everyday living.

Encore features a thicker than average 5mm surface layer that delivers premium performance and surface appearance. The compression moulded reinforced modified acrylic gives it some extremely high performance characteristics unique to Encore over comparative materials.

Testing by FIRA (Furniture Industry Research Association) shows that Encore can tolerate heat in excess of 240°C. However we do recommend the use of protective pads when placing hot pans or casserole dishes on your worksurface and the use of chopping boards when preparing food, as dark colours have a tendency to show marks and scratches more readily. A significant benefit of the material is that scratches can be polished out to renew your worksurface back to its original finish.

Encore is five times more impact resistant than other solid surface products, so can cope with the busiest kitchen. And because the surface layer is reinforced, installation is easy for the installer and longer lasting for the home owner. Independently tested by FIRA, your Encore worksurface is designed to withstand everyday knocks, spills and stains.

## 10 year Guarantee



Your Encore worksurface has a 10 year guarantee. Bushboard will make good by repair and/or replacement (at its discretion) any Encore product of its manufacture which can be shown to have failed by reason of defects in its manufacture, subject to fair wear and tear, provided the product has been installed and used in accordance with the manufacturer's instructions and that the products are used for their intended purpose and application. Proof of date and place of purchase required. This guarantee is in addition to your statutory rights as a consumer and does not affect your rights in any way.

## Choosing an Installer

Whilst Encore is simple to install, it is not a DIY product and should always be supplied and fitted by your local kitchen specialist and experienced installer. As not all solid surface products are the same, to be assured of a professional finish, we recommend that the installer has attended one of our free Encore training courses. Please ask your kitchen showroom about this.

## Care & Maintenance

Your Encore worksurface is developed to cope with every day wear and tear from crockery and utensils. And whilst it is highly impact and heat resistant, your worksurface can become damaged if mistreated, so we recommend some sensible measures like placing hot pans or casserole dishes on protective mats, mopping up spills quickly and not chopping directly onto it.

A major benefit of Encore is its ability to be repaired or refinished. Minor scratches, which can be more apparent with darker colours, can be removed by using the Scotch-Brite pad provided in our After Care kit. In the unlikely event of more significant damage, we suggest using an Encore installer who is able to repair and refinish your surfaces.

In general day-to-day usage, keeping your surface as good as new requires little more than normal cleaning with a mild detergent and water. Then rinse with clean water and buff gently dry. To maintain your Encore surfaces our After Care kit is available from your retailer or can be ordered directly from Bushboard.

For full details refer to our After Care Leaflet provided with every Encore worksurface.

They can also be found on our website at [www.bushboard.co.uk](http://www.bushboard.co.uk)

**BB encore**



# peace of mind

## BB complete

We know the importance of the final installation, that's why we've developed BB Complete, our bespoke adhesive and sealant which should be used by your installer when your worksurface is fitted.

It offers superb performance at modest cost and allows your installer to joint, bond and seal your worksurface, upstand and splashback and install certain sink types.

The wide choice of colours available will give you the perfect colour co-ordinated result.

Always use BB Complete for peace of mind.

Our Customer Support Team can offer advice on installing and looking after your worksurface. Our Installation, Care & Maintenance leaflet is included in every worksurface and is also available from our website.



Jet Black

Basalt Grey

Slate Grey

Pewter Grey

Silver Grey

Ash Grey

Ice White

Ivory

Vanilla

Oatmeal

Fudge

Mushroom

Chestnut

Chocolate

# here to help

Choosing a new kitchen is an exciting time and we have all the tools you need.

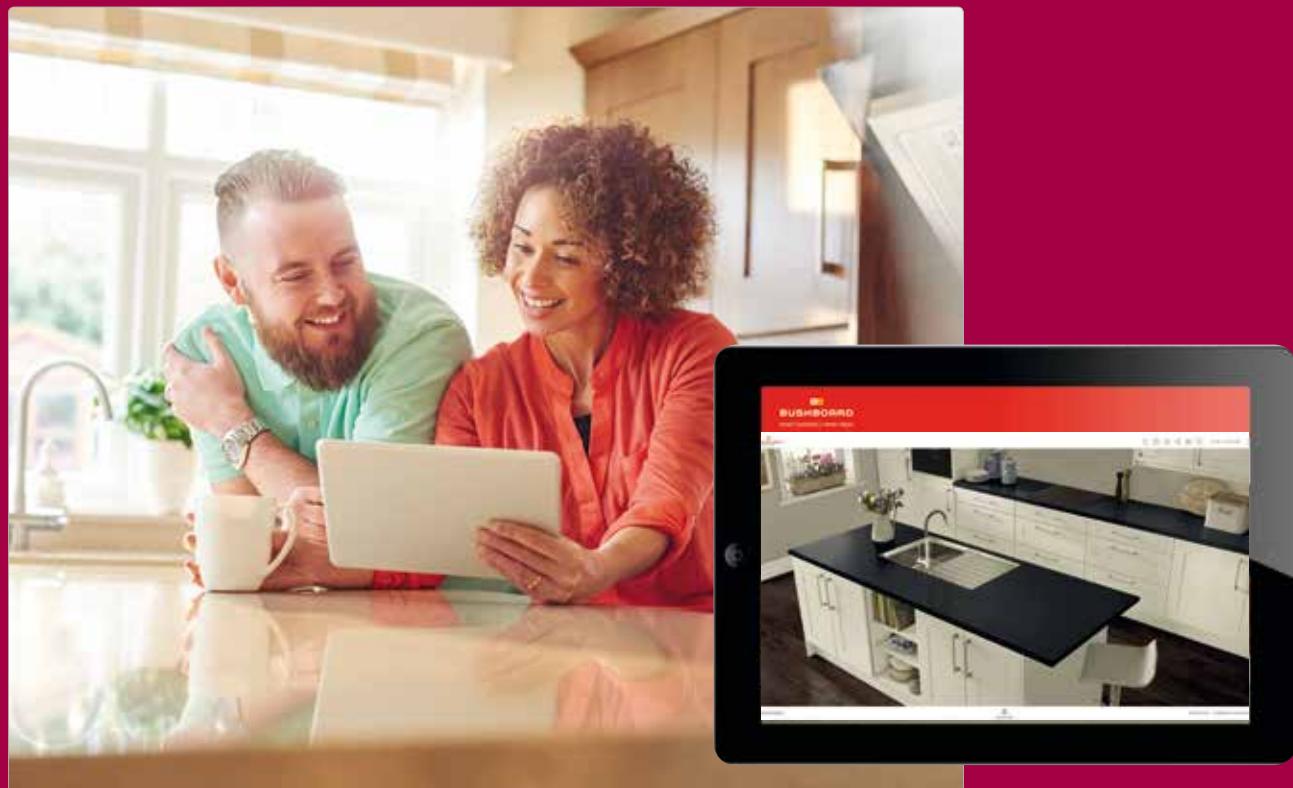
Start online and get creative with our Design Studio, order your samples and then find a retailer. With Bushboard it's so easy.

## Make it real

Bring your chosen designs to life with our kitchen Design Studio.

Co-ordinating worksurface, splashback and upstand designs, paint finishes and floors can be challenging. Here you can play with confidence until it's just so, and it's as easy as 1-2-3.

Visit [www.bushboard.co.uk/design-studio](http://www.bushboard.co.uk/design-studio)



# what to do next!

order brochures | order free samples | create with our design studio  
find inspiration for your home | find a retailer near you

[www.bushboard.co.uk](http://www.bushboard.co.uk)



## Sampling

Every year thousands of customers use our sampling service to help them plan their kitchen worksurface scheme.

Your retailer can request these for you or you can order them directly by visiting our website.

In fact, to make it really easy, we will send you up to six of your favourite designs, free of charge, delivered direct to your door.

[www.bushboard.co.uk](http://www.bushboard.co.uk)



## Our Retail Partners

We have thousands of retail partners who will be happy to help you with your new kitchen plans, give you advice and enable you to explore the full range of samples.

Simply enter your postcode into our 'Find a retailer' search on our website to find those nearest to you.

[www.bushboard.co.uk/  
retailers](http://www.bushboard.co.uk/retailers)



## Customer Support Team

Need to talk?

Our Customer Support Team is here to help.

**01933 232 272**  
[help@bushboard.co.uk](mailto:help@bushboard.co.uk)

 @bushboard

 [facebook.com/  
bushboard](https://facebook.com/bushboard)

 @bushboard

 Bushboard

The company reserves the right to change specifications at any time, without notice. Every effort has been made to achieve faithful representations of our products in this brochure, but due to printing limitations we recommend that samples of actual material are requested before purchasing.

**Back cover picture:** Evolve Lightning Greystone 12.5mm ultra-slim breakfast bar in ultramatt texture. Image shows exposed dark grey core.

